



Welding Certificate

TÜV SÜD-01141.2024.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer MERO - TSK International GmbH & Co. KG

Max-Mengeringhausen-Str. 5 97084 Würzburg GERMANY

welding shops see reverse

Technical specification EN 1090-2:2018

Execution class(es) EXC4 according to EN 1090-2

Welding Process(es)
135 - Metal active gas welding
(Reference no. acc. to DIN EN ISO 4063)
136 - MAG welding with flux co

136 - MAG welding with flux cored electrode

522 - Gas laser welding

Patrick Körner, IWE

Material Group 1.1, 1.2, 1.3, 3.1

according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Substitute Stefan Weißenberger, IWS born on: 11.02.1972

(Title, Surname, Name, Qualification, Date of birth)

Confirmation All provisions concerning welding as described in the above mentioned

technical specification(s) were applied.

Validity start 17.06.2024

Period of validity 16.06.2027

Remarks see reverse

Place and date of issue Munich, 25.06.2024

Wegmann/HB

Certification Body
Material and Welding Technology

born on: 30.03.1973

R Eng. Schlottere

B.Eng. Schlotterer
Head of certification body



Certificate number: TÜV SÜD-01141.2024.002

welding shop: MERO - TSK International GmbH & Co. KG, Max-Mengeringhausen-Str. 5,

97084, Würzburg, GERMANY

MERO - TSK Prichsenstadt GmbH & Co. KG, Lauber Str. 11, 97357,

Prichsenstadt, GERMANY

Remarks:

All other relevant data are detailed in our report no. R-(3405009)-24_R1.

General provisions

1. The regulations as addressed in the below listed documents in their respective relevant version shall apply:

- a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
- b) Testing and Certification Regulations of TÜV SÜD Group
- c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
- d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
- e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)
- 2. This certificate may be reproduced or published for advertising or other pur-poses only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
- 3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
- 4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
- 5. The certifying body must be notified of following changes:
 - a) new production plant or changes to key production facilities;
 - b) changes in the position of responsible welding coordinator;
 - c) introduction of new welding procedures, new basic materials and corre-sponding WPQRs (welding procedure qualification records)
 - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.